

# COAL TAR EPOXY POLYAMINE COATING

### Product information

- 1-Ballast tank coating with outstanding water resistance.
- 2-Good abrasion resistance.
- 3-For tank coating, immersion or non-immersion service.
- 4-Excellent adhesion to steel and concrete.

## Physical data

Colour: Finish:

Flash point:

Resin:

Cure: Solvent:

Volume solids:

Specific gravity(mixed)::

Theoretical coverage:

Drying time at 25

Touch dry: Dry to handle:

6hrs 24 hrs Full cure: 7 days

Component

Pot life:

4 hrs at 25 °c:

Mixing ratio(by volume):

Resin: Cure:

refer to can label refer to can label

green, black, brown

Flat

38°c

24°c

28°c

59±5%

75-100 microns  $1.45 \pm 0.08 \text{gr/cm}^3$ 

 $7.86 \text{ m}^2/\text{lit} (\text{at } 75 \mu \text{ d.f.t})$ 

Application methods:

conventional spray or Airless spray or roller

Recoat intervals\*: (mild condition): Min:

Max:

10°c 25 hrs 80 hrs 25°c 12 hrs

28

40°c 5 hrs 10 hrs

Recommended thinner: Recommended cleaner:

**FARCO THINN 11 FARCO CLEAN 11** 

Curing mechanism:

by solvent release and reaction by curing

Agent and resin

Substrate:

primed steel, concrete, steel

**FARCO TOP 110** 



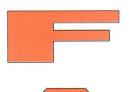














<sup>\*:</sup> For recoating the surface should be free of dust ,grease and contamination



# Typical uses

This Rangan Far's product is recommended for long time corrosion protection of structural steel and concrete in severe corrosive and immersed environments. typical areas are steel buried in aggressive soil,pipelines of steel and concrete,tanks containing fuel or lubrication oil,drill water,drill mud,warm water or steel and concrete in sewage treatment plants.

# Application information

This product is a polyamine cured coaltar epoxy coating for non-immersion as well as immersion service excellent corrosion resistance and full film thickness in only one coat.

To obtain the maximum performance for which this product is formulated strict adherence to all application instructions,

precautions, conditions and limitations is necessary.

# Application equipment

- The following equipment is listed as a guide and suitable equipment from other manufactures may be used

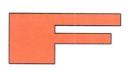
  Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics:
- 1-Airless spray: Standard airless spray equipment having a 28:1 or higher pump ratio and a fluid tip with a 0.457 to 0.914 mm orifice.
- 2-Conventional spray:industrial equipment with suitable aircap having a fluid tip with 1.8-2 mm orifice.
- 3-Mixer: use power mixer powered by an air motor or an explosion proof electric motor.

#### Caution

- 1-Handle with care.
- 2-Before and during use ,observe all safety labels on packaging and paint containers.

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- 3-Harmful or fatal if swallowed, immediately seek medical assistance.
- 4-Always take precautions against the fire and explosions.
- 5-Use with adequate ventilation.
- 6-Don't empty into drains.
- 7-Take precautionary measures against static discharge.

# Application procedures

- 1-Flush equipment with cleaner before use.
- 2-Stir resin to an even consistency with a power mixer.
- 3-Add cure to resin and continue stirring for 5 minutes.

Note: since the pot life is limited and shortened by high temperatures, do not mix more material than will be used in 4hours at 25 °c.

- 4- Thinning with FARCO THINN 11 as needed for workability.
- 5-Stir during application to maintain uniformity of material and apply a wet coat in even parallel passes after 20 minutes.
- 6-Clean all equipment with cleaner immediately after use or at least at the end Of each working day or shift.

#### **Environmental condition**

Environmental temperature must be 10-40°c. Surface temperature must be at least 3°c above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

# Surface preparation

The surface must be clean and dry . All dirt , grease , millscale and any other foreign material should be removed. blasting to standardof Sa 2.5 – Sa3 , SIS 05 5900 , ISO 8501-1. The surface profile must be min 50 -75 micron

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E-mail: info@ranganfar.com